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*grey
smdlex*

D4149-041
Job Sheet 192177



Part No: D4149-041

Job Qty: 1 ea

Part Name: Aft Crosstube Lug Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/18/19

Job Tracking No:

Due Date: 4/15/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD verf:JLM IPP Rev:C 11.03.03 as per revC DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	4/15/19	4/15/19	0.00	0.00	Start Up Small Fab-3		DAS 58 28 2019
100	Small Fab	1 pcs	4/15/19	4/15/19	0.00	0.25	Small Fab-6		DAS 3-89 58 28 2019
110	QC	1 pcs	4/15/19	4/15/19	0.00	0.00	QC5		DAS 2-89 58 28 2019
120	Packaging	1 pcs	4/15/19	4/15/19	0.00	0.00	Packaging3-2	ST539	DAS 2-89 58 28 2019
130	QC21-SA	1 Ea	4/15/19	4/15/19	0.00	0.00	QC21		DAS 21 2-89 58 28 2019

Job BOM

ST349
ST344

ST080

ST080

ST081

ST306

ST302

ST302

ST266

ST266

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	2 Ea (2 ea)	90-Start up Operation	5144192
AN4C13A	Bolt	3 Ea (3 ea)	90-Start up Operation	5143175
D3910-1	Crosstube Lug <i>grey smdlex</i>	1 pcs (1 ea)	90-Start up Operation	5164816
D4091-1	Mounting Lug <i>grey smdlex</i>	1 pcs (1 ea)	90-Start up Operation	5164810
D4149-1	Crosstube Lug Plate, Aft	2 pcs (2 ea)	90-Start up Operation	5155687
D4149-3	Spacer	1 pcs (1 ea)	90-Start up Operation	5152228
D4149-5	Eyebolt Stud	1 pcs (1 ea)	90-Start up Operation	5152228
MS20615-4M18	Rivet	3 Ea (3 ea)	90-Start up Operation	5160340
MS21043-3	Nut	2 Ea (2 ea)	90-Start up Operation	5149144
MS21043-4	Nut	3 Ea (3 ea)	90-Start up Operation	5149143
NAS1149C0332R	Washer	4 Ea (4 ea)	90-Start up Operation	5143145
NAS1149C0432R	Washer	6 Ea (6 ea)	90-Start up Operation	5103990

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C12A	2	155	0
	AN4C13A	3	128	0
	D3910-1	1	24	0
	D4091-1	1	17	0
	D4149-1	2	15	0
	D4149-3	1	21	0
	D4149-5	1	13	0
	MS20615-4M18	3	247	0
	MS21043-3	2	986	0
	MS21043-4	3	1,114	0
	NAS1149C0332R	4	5,083	0
	NAS1149C0432R	6	1,900	0
Part Specifications				
Specifications could not be found.				

Plex 3/18/19 3:23 PM dart.lacelle.linda

DART
AEROSPACE

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Container No: S167538

Part: D4149-041

Job No: 192177

Serial No/Batch: S167538

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 03/20/19